

**Technical Bulletin,
Communicating with
SICK MAIHAK
Ultrasonic Gas Flowmeter
Model FLOWSIC600**



OMNI FLOW COMPUTERS, INC.
12620 West Airport Boulevard, Suite 100
Sugar Land, Texas 77478 United States of America
Phone-281.240.6161 Fax: 281.240.6162
www.omniflow.com

NOTE: User Manual Reference – This Technical Bulletin complements the information contained in the OMNI User Manual and OMNICOM help.

Table of Contents

Scope3

Abstract3

FLOWSIC600 Ultrasonic Flowmeter Theory of Operation3

OMNI Flow Computer Logic3

Modbus Communication.....5

Wiring Installation5

 OMNI Combo Module Terminal Assignments6

 FLOWSIC600 Terminal Assignments8

 FLOWSIC600 UFM Configuration Options Explained.....8

 Option 1.....8

 Option 2.....9

 Option 3.....9

 Option 4.....9

 Forward & Reverse Flow Signals9

 Forward & Reverse Flow with Dual Pulse Fidelity Checking.....10

OMNI Flow Computer Configuration11

 Miscellaneous Configuration Meter Run Settings11

 Meter Run Setup Entries13

OMNI Flow Computer Database Addresses & Index Numbers13

OMNI Flow Computer User Displays18

 SV Module Serial Communications Port18

 Meter Run Data20

Figures

Figure 1. SICK FLOWSIC600 Ultrasonic Gas Flowmeter4

Figure 2. Wiring a FLOWSIC600 Ultrasonic Flowmeter10

Figure 3. Wiring a FLOWSIC600 Ultrasonic Flowmeter11

Figure 4. OMNI Versions 23 and 27 Firmware19

Figure 5. Meter Run OMNI Versions 23 and 27 Firmware20

Scope

Computers, for gas flow metering systems.

| APPLICATION | REVISION |
|-------------|---------------|
| 23.74 | .20 and above |
| 23.75 | All |
| 27.74 | .19 and above |
| 27.73 | All |

Abstract

The SICK FLOWSIC600 ultrasonic flowmeter determines the linear gas velocity through the meter tube by using multiple acoustic pulse paths. The flowmeter analyzes these paths employing the delta time travel measurement method. The OMNI Flow Computer either totalizes the flowmeter pulse input signal or determines the flowrate from the serial port data received from the flowmeter.

This device communicates with OMNI Flow Computers via OMNI's 'SV' process I/O combo module using a proprietary protocol. To use the scaled pulse output of the SICK FLOWSIC600, the flow computer must have at least one 'A', 'B', or 'E' combo module installed.

FLOWSIC600 Ultrasonic Flowmeter Theory of Operation

SICK's ultrasonic gas flow-metering technology incorporates multiple pairs of transducers into a smart digital inferential instrumentation device. This device is installed into a gas pipeline system to measure gas flow. Each pair of transducers emits ultrasonic (acoustic) pulses that travel bi-directionally, to and from each transducer in the pair.

Up to four pairs of transducers are positioned across the meter so that the path between each transducer has an axial component; i.e., one transducer is upstream relative to the other. Pulses emitted by the downstream transducer are slowed down by the velocity of the gas. With flow, the pulse takes longer to travel to the upstream transducer than with no flow. Pulses emitted by the upstream transducer are aided by the velocity of the gas. With flow, the pulse takes less time to travel to the downstream transducer. Ultrasonic flowmeters, such as the FLOWSIC600, that apply delta time methodology, measure these two travel times to determine both the linear gas velocity and the speed of sound in the gas. The flowmeter can measure velocity for bi-directional (forward/reverse) flow.

OMNI Flow Computer Logic

The OMNI Flow Computer can determine the actual flow rate from data received either serially from the FLOWSIC600 Flowmeter (Figure 1), or from a live pulse frequency signal input if one has been connected, assigned, and configured. In this application, Modbus serial communication can be configured as the primary measurement source with the pulse frequency configured as the backup measurement source or vice versa to determine the actual flow rate. The OMNI flow computer can also be configured to use only the Modbus serial communication link with no pulse frequency input. When Modbus communications are available, the flow computer transmits flowing temperature and pressure to the flowmeter to enable it to correct spool dimensions.

The OMNI retrieves the accumulated volume from the flowmeter. The flow computer obtains a calculated volume increment by subtracting the new accumulated volume from the previous accumulated volume it retrieved. The flowmeter updates its totalizers on a regular interval depending upon flowing conditions and configuration settings. Updating the OMNI totalizers on this same period would result in somewhat erratic totalizers and sampler pulse outputs, which could upset other equipment connected to the flow computer. The OMNI provides a smooth totalizer update by monitoring the time interval between Flowsic totalizer updates, and distributing the volume increment over a matching time-period.

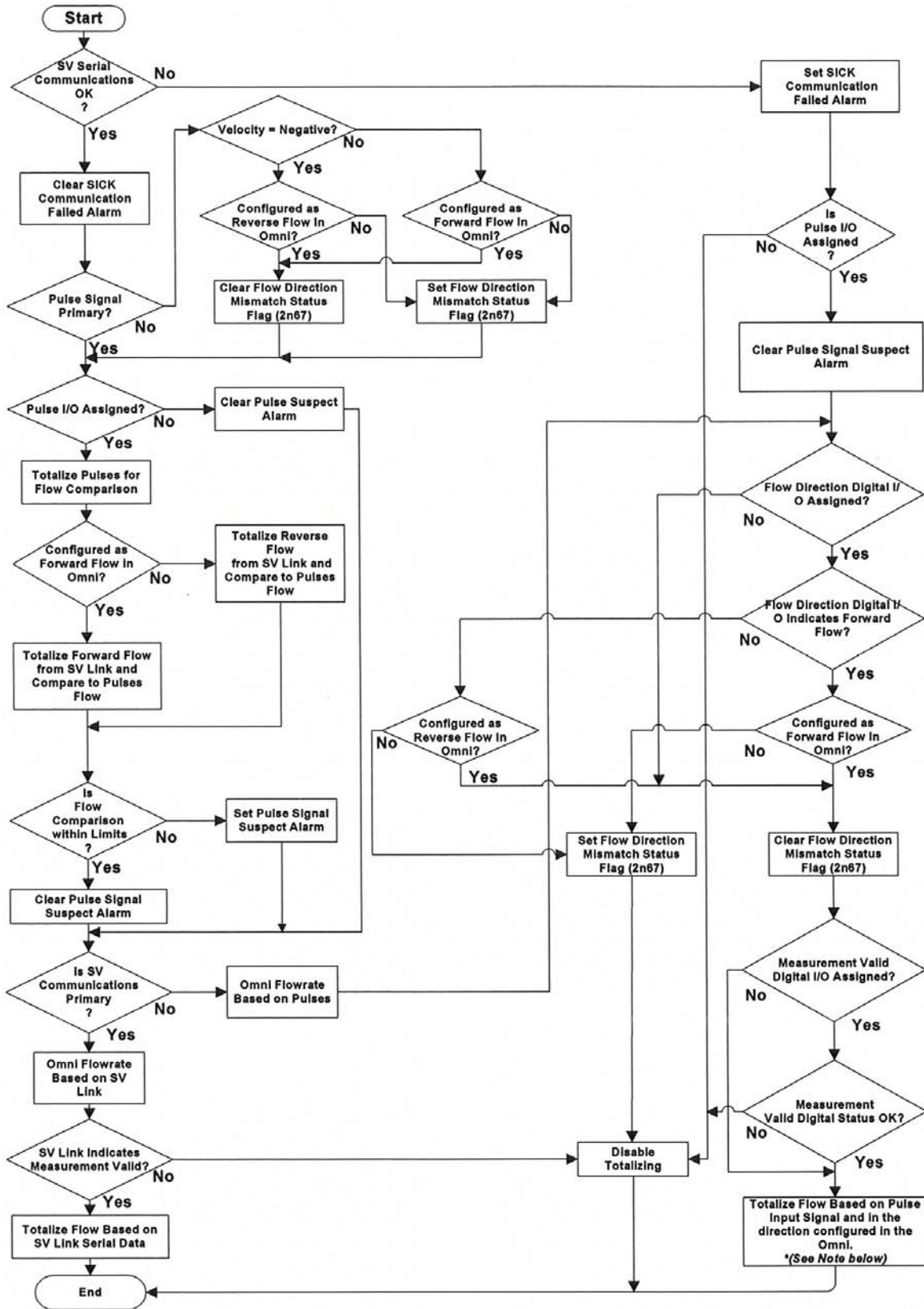


Figure 1. SICK FLOWSIC600 Ultrasonic Gas Flowmeter

***NOTE:** Totals will be applied in the Reverse or Forwarded direction depending on status of the digital channel configured for flow direction. If a flow direction digital channel is not configured, the flow will be applied in the direction specified in the OMNI configuration for each meter run.

In the event of a communication failure between the two devices, the OMNI will not receive serial data. However, the FLOWSIC600 may be fully operational and continue to accumulate volume. In this case, if a pulse signal is available from the flowmeter and the OMNI flow computer is configured to receive the flow pulse signal as a backup, the flow computer will automatically continue to accumulate flow based on this flow pulse train. When normal communications resume, the flow computer will validate and adjust its internal totalizers if necessary to match the Flowsic internal totalizer. The flow computer automatically adjusts its totalizers to account for the small amount of flow that takes place before it detects that a communication failure has occurred (i.e., the OMNI does not immediately start totalizing using the Flowsic pulse train).

If a pulse signal from the Flowsic is not available (i.e., not assigned) and the communication link fails, the flow computer immediately stops totalizing. Once communication is reestablished, the OMNI will adjust its internal totalizers to match the accumulated flow in the Flowsic since the last time it was able to read from the Flowsic. In this case, the OMNI may have to add a significant amount of flow to its totalizers, depending upon how much time the communication link was inoperative.

In some instances, adjusting the flow computer's totalizers may not be desirable (e.g., if a flowmeter has been disconnected for a long period of time, or the Flowsic electronics package has been replaced). For these cases, there are flow computer configuration settings that specify the maximum time that a Flowsic serial communication failure can exist, and still be compensated for by adjusting the flow computer totalizers. By default, this maximum time is 15 minutes.

Modbus Communication

The FLOWSIC600 connects to an external system using the Modbus ASCII protocol via a serial line. This connection is a 2-wire RS-485 serial link. Communications parameters are fixed in the OMNI (Table 1).

Table 1. OMNI Flow Computer Fixed Communications Parameters

| Setting | Value |
|-----------|--------------|
| Baud Rate | 9600 |
| Data Bits | 8 |
| Stop Bits | 1 |
| Parity | None |
| Protocol | Modbus ASCII |

Wiring Installation

NOTE: Serial Data Communications – The serial interface between these devices is 2-wire RS-485 mode utilizing a Modbus ASCII protocol.

Setting Up and Wiring to OMNI Combo Modules – In order to communicate with SICK FLOWSIC600 ultrasonic flowmeters, the OMNI Flow Computer must be equipped with at least one SV combo module (68-6203). For instructions on jumper setting and other process I/O combination module setup information, please refer to Volume 1, Chapter 2 of the OMNI User Manual.

Getting SICK MAIHAK Technical Support – SICK MAIHAK Technical Support is available in Germany or the U.S.

Contact and technical information is available at website: www.sickmaihak.com

There are several options for wiring a SICK FLOWSIC600 ultrasonic meter to an OMNI flow computer. The option to implement depends upon requirements of the flow metering system. Contact SICK MAIHAK Technical Support (see sidebar) for assistance with software/hardware configuration of the flowmeter.

Always interconnect these devices via a 2-wire RS-485 serial interface from the FLOWSIC600 to an OMNI SV combo module serial port. The OMNI uses the Modbus ASCII protocol to determine the incremental flow from the data it retrieves from the FLOWSIC600 accumulators. The OMNI also transmits the fluid temperature and pressure to the flowmeter to allow the flowmeter to correct for dimensional changes of the measurement spool.

In addition to serial data, the OMNI can also receive live forward and/or reverse flow pulse signals from the FLOWSIC600. The Flowsic transmits pulse frequencies through wires typically connected to an OMNI combo module. Connecting two FLOWSIC600 pulse output channels to the OMNI can provide pulse fidelity and integrity checking. To perform pulse fidelity and integrity checking, the OMNI must have an E combo module installed.

OMNI Combo Module Terminal Assignments

The OMNI requires the SV combo module for serial communications plus either an A or a B combo module if also connecting the flow pulse signal(s) (Requires an E combo module instead of the A or B combo module if utilizing the Pulse Fidelity and Integrity Checking feature with dual pulse trains).

Tables 2 thru 5 specify the terminal assignments for each module type when connecting wires to the OMNI. The terminal block number (TB*n*) on the OMNI back panel for each combo module corresponds to the slot on the motherboard into which the module is plugged.

NOTE: The bolded areas indicate pinouts applicable to interfacing the OMNI to the SICK FLOWSIC600 flowmeter.

Table 2. OMNI SV Combo Module Back Panel Terminal Assignments (TB*n*)

| Terminal | Signal Description |
|--------------|---|
| 1 | Port # 1 (3): RS-485 B Wire |
| 2 | Port # 1 (3): RS-485 A Wire |
| 3 | Port # 2 (4): RS-485 B Wire |
| 4 | Port # 2 (4): RS+485 A Wire |
| 5 | Signal Return for 4-20mA Analog Outputs |
| 6 | Signal Return for 4-20mA Analog Outputs |
| 7 | Analog Output # 5: 4-20mA |
| 8 | Analog Output # 6: 4-20mA |
| 9 | Analog Output # 3: 4-20mA |
| 10 | Analog Output # 4: 4-20mA |
| 11 | Analog Output # 1: 4-20mA |
| 12 | Analog Output # 2: 4-20mA |
| None: | Numbers in parenthesis “()” refer to SV module 2 if installed. |

Table 3. OMNI E Combo Module Back Panel Terminal Assignments (TBn)

| Terminal | Signal Description |
|----------|--|
| 1 | Input Channel # 1: 1-5v, 4-20mA, RTD |
| 2 | Input Channel # 1: Isolated Signal Return |
| 3 | Input Channel # 2: 1-5v, 4-20mA, RTD |
| 4 | Input Channel # 2: Isolated Signal Return |
| 5 | Input Channel # 3: Flowmeter Pulses (independent channel or Pulse Train A for Pulse Fidelity) |
| 6 | Input Channel # 4: Flowmeter Pulses (independent channel or Pulse Train B for Pulse Fidelity) |
| 7 | Double Chronometry Detector Switch Input (Active Low) |
| 8 | RTD Excitation Current Source Output #2 |
| 9 | RTD Excitation Current Source Output #1 |
| 10 | Signal Return for Terminals 5, 6, 7, 8, 9, 11, & 12 (Internally connected to DC power return) |
| 11 | Analog Output # 1: 4-20mA |
| 12 | Analog Output # 2: 4-20mA |

Table 4. OMNI A Combo Module Back Panel Terminal Assignments (TBn)

| Terminal | Signal Description |
|----------|---|
| 1 | Input Channel # 1: 1-5v, 4-20mA, RTD |
| 2 | Input Channel # 1: Isolated Signal Return |
| 3 | Input Channel # 2: 1-5v, 4-20mA, RTD |
| 4 | Input Channel # 2: Isolated Signal Return |
| 5 | Input Channel # 3: Flowmeter Pulses |
| 6 | Input Channel # 3: Isolated Signal Return |
| 7 | Input Channel # 4" Flowmeter Pulses |
| 8 | Input Channel # 4: Isolated Signal Return |
| 9 | RTD Excitation Current Source Output #1 |
| 10 | Signal Return for Terminals 9, 11 & 12 (Internally connected to DC power return) |
| 11 | Analog Output # 1: 4-20mA |
| 12 | Analog Output # 2: 4-20mA or RTD Excitation Current Source Output #2 (See JP12 Setting) |

Table 5. OMNI B Combo Module Back Panel Terminal Assignments (TBn)

| Terminal | Signal Description |
|----------|--|
| 1 | Input Channel # 1: 1-5v, 4-20mA, RTD |
| 2 | Input Channel # 1: Isolated Signal Return |
| 3 | Input Channel # 2: 1-5v, 4-20mA, RTD |
| 4 | Input Channel # 2: Isolated Signal Return |
| 5 | Input Channel # 3: Flowmeter Pulses |
| 6 | Input Channel # 3: Isolated Signal Return |
| 7 | Input Channel # 4: Densitometer Pulses |
| 8 | Input Channel # 4: Isolated Signal Return |
| 9 | RTD Excitation Current Source Output #1 |
| 10 | Signal Return for Terminals 9, 11 & 12 (Internally connected to DC power return) |
| 11 | Analog Output # 1: 4-20mA |
| 12 | RTD Excitation Current Source Output #2 (See JP12 Setting) |

FLAWSIC600 Terminal Assignments

There are two hardware variants of the FLOWSIC600 flowmeter that can be selected using hardware jumper settings. Consult the Flowsic manual for specific details on procedures to change the related jumpers.

NOTE: The hardware “variant” is not the same as the hardware “version” referenced in the sidebar on page 1 of this bulletin (i.e., both hardware “versions” 1.0 and 2.0 have user selectable Hardware “variant” 1 or 2. Variant 2 provides a second serial port.

The hardware variant can be selected via the Jumper 2 setting on what is known as the Back Board on the flowmeter. In addition to selecting the hardware variant, the same jumper can be used to specify if the outputs are to be Open Collector (Active) or NAMUR (Passive) signals. Use the Open Collector option when connecting to the OMNI Flow Computer. DC Coupling selected on the A and E combo module and if using the NAMUR input, select AC coupling jumper on the A and E combo module.

The “variant” or specific assignments of the digital outputs DO 1 through DO 3 can be software configured with the help of the MEPAFLOW 600 PC-Based program used to configure the flowmeter.

The bolded areas in Tables 6 and 7 indicate how the flowmeter should be configured for interfacing to the OMNI when using either variant.

Table 6. Hardware Variant 1 (without current output)

| Output | Terminal | Assignment |
|-------------------------|-----------------|---|
| Digital Out 0 | 31+, 32- | Actual Volume (frequency signal), inverted to Digital Output 1, constant “open” with fault |
| Serial Interface | 33+, 34- | RS-485 2-Wire |
| Digital Out 1 | 51+, 52- | Actual Volume (frequency signal) |
| Digital Out 2 | 41+, 42- | Data Invalid or Config Mode = High signal Data Valid or Measurement Mode = Low signal |
| Digital Out 3 | 81+, 82- | Direction of Flow Forward Flow = High signal, Reverse Flow = Low signal |

Table 7. Hardware Variant 2 (with current output)

| Output | Terminal | Assignment |
|---|----------|--|
| Digital Out 0 | 31+, 32- | Actual Volume (frequency signal) |
| Serial Interface | 33+, 34- | RS-485 2-Wire Port 1 |
| Digital Out 1 | 51+, 52- | Actual Volume (frequency signal) |
| Digital Out 2 Or Serial Interface | 41+, 42- | Data Invalid = High signal (Config Mode) and Data Valid = Low signal (Measurement Mode) RS-485 2-Wire Port 2 |
| Digital Out 3 | 81+, 82- | Direction of Flow Forward Flow = High signal, Reverse Flow = Low signal |

FLAWSIC600 UFM Configuration Options Explained

Following are the software and hardware settings available in the SICK MAIHAK FLOWSIC600 UFM when connecting to the OMNI Flow Computer.

Option 1

Frequency outputs *D0*, *D1* (51/52-31/32) setting = Flow (DO1) + Direction (DO0)

Either *Normally Open* (D0+D1) or *Normally Closed* (D0+D1)

Hardware jumper set to DO0 = frequency

This configuration creates the same frequency on terminals 31/32 and 51/52 but the phase shift is dependent on flow direction.

Dual pulse trains are provided simultaneously in both the forward and reverse flow directions for pulse fidelity and integrity checking. The phase shift in the forward direction is 90 degrees and 180 degrees in the reverse direction. It is possible to use this configuration with the OMNI flow computer if configuring two separate meter runs in the flow computer with each meter run representing different flow directions, and with each meter run assigned different flow pulse input channels.

Option 2

Frequency output *D0, D1 (51/52-31/32)* setting = Flow (DO1) + Invalid (DO0)

Either *Normally Open (D0+D1)* or *Normally Closed (D0+D1)*

Hardware jumper set to DO0 = frequency

This configuration provides dual pulse trains for purposes of dual pulse fidelity and integrity checking with the signals 180 degrees out of phase. Both signals are normally active simultaneously in either the forward or reverse flow directions. If there exists a data invalid situation in the flowmeter, terminals 31/32 will not output a frequency.

NOTE: An internal Data Invalid situation or switching the meter to "Configuration" mode will cause a Data Invalid signal to be output.

Option 3

Frequency output *D0, D1 (31/32-51/52)* setting = Flow FW(DO1) + RW(DO0)

Either *Normally Open (D0+D1)* or *Normally Closed (D0+D1)*

Hardware jumper set to DO0 = frequency

This configuration also provides dual pulse trains but not for pulse fidelity and integrity checking. The signals are mutually exclusive of one another - while one signal is on, the other is off. The DO1 signal is used to indicate forward flow and the DO0 signal is used to indicate reverse flow.

Dependent on the flow direction, the meter outputs a frequency only on terminals 51/52 for forward flow or the meter outputs a frequency only on terminals 31/32 for reverse flow.

Option 4

Frequency output *D0, D1 (31/32-51/52)* setting = Flow FW (DO1) + status output (DO0)

Either *Normally Open (D0+D1)* or *Normally Closed (D0+D1)*

Hardware jumper set to DO0 = frequency

This configuration provides only one pulse train on terminals 51/52. Terminals 31/32 can be configured for status output signals (i.e. Data Invalid, Warning, Flow Direction, and Check Request).

Forward & Reverse Flow Signals

Figure 2 is a typical wiring installation between the SICK FLOWSIC600 and an OMNI 6000 for serial data and both forward and reverse flow signals, without pulse fidelity and Integrity checking. In this example, assume that the OMNI 6000 has an A or B Combo module plugged into slot TB5, and an SV module in slot TB6.

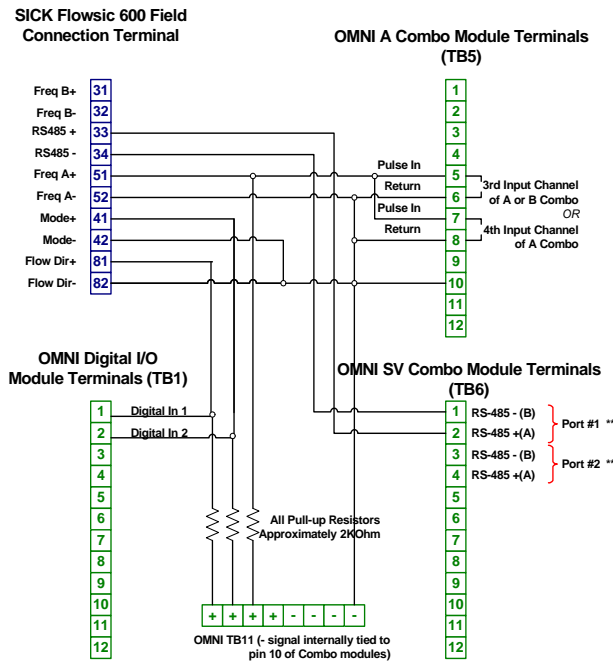


Figure 2. Wiring a FLOWSIC600 Ultrasonic Flowmeter

*Ports 1 or 2 of the SV1 combo module or ports 3 or 4 of the SV2 combo module can be utilized.

Forward & Reverse Flow with Dual Pulse Fidelity Checking

Figure 3 is a typical wiring installation between the SICK FLOWSIC600 and an OMNI 6000 for serial data and forward and/or reverse flow signals, with connections for pulse fidelity and integrity checking. In this example, assume that the OMNI 6000 has an E module plugged into slot TB5, and an SV module in slot TB6.

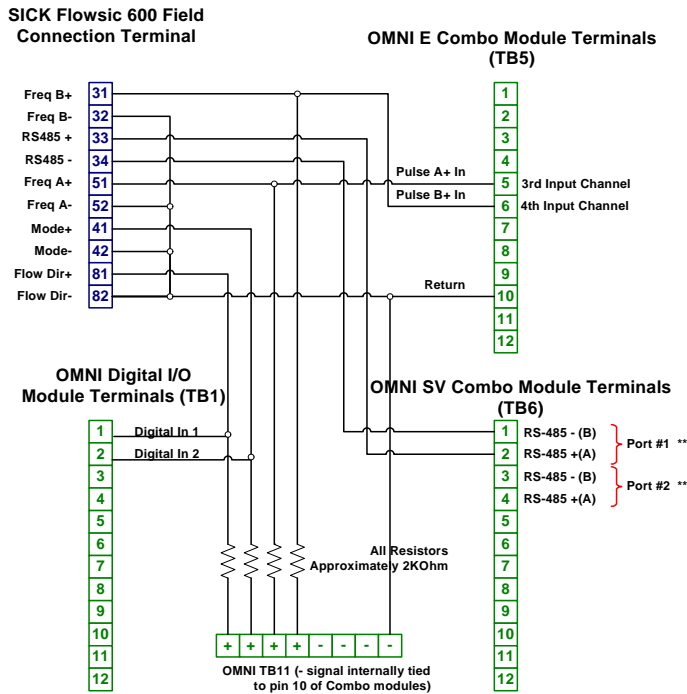


Figure 3. Wiring a FLOWSIC600 Ultrasonic Flowmeter

**Ports 1 or 2 of the SV1 Combo module or ports 3 or 4 of the SV2 Combo module can be utilized.

OMNI Flow Computer Configuration

Use either the flow computer’s front panel keypad or the OmniCom for Windows PC-based software program to enter configuration settings unique to the SICK FLOWSIC600 flowmeter. The configuration settings that are specific to the FLOWSIC600 are under Miscellaneous Setup, Configure Meter Run menu and the Meter Run Setup menu if accessing the settings from the keypad.

Enter the miscellaneous configuration meter run settings first and then proceed to the meter run setup entries (Chapter 2 ‘Flow Computer Configuration’ in Volume 3 of the OMNI User Manual, and the Technical Bulletin 960701 (52-0000-0001) ‘Overview of OmniCom Configuration PC Software).

Miscellaneous Configuration Meter Run Settings

The following miscellaneous configuration meter run settings correspond to the FLOWSIC600 ultrasonic gas flowmeter:

- **Select Flowmeter Device Type** – For each meter run, enter [10] to select the SICK Ultrasonic flowmeter as the device type.
- **Select SV Module Port** – The OMNI Flow Computer can accept two SV combo modules (*these are not the same as regular serial modules*). With one SV module, two SV ports are available, and with two SV modules, four ports are available. For each ultrasonic meter run, enter the SV port number (1 to 4) to which the SV module’s RS-485 2-wire serial interface input from the FLOWSIC600 flowmeter is wired to the OMNI.
- **SICK Address** – This is the address ID of the SICK ultrasonic flowmeter communications port.
- **SICK Retry #** – This is the number of SV serial port communications consecutive retries the OMNI will attempt with the flowmeter when the flowmeter does not respond before the OMNI raises a communications fail alarm.

- **Delay Seconds** – This is the number of seconds the OMNI should wait for a response from the flowmeter before the OMNI attempts a communications retry. The flowmeter response time can vary depending on the tasks being performed at the time data is requested. If the specified number of retries has been exhausted without a response from the flowmeter, the flow computer will raise a communications failure alarm. (*Recommended value is 2 seconds*)
- **Flow I/O Point** – Enter the flow pulse input channel number of the flow computer where the ultrasonic flowmeter pulse signal is wired to. Assign flowmeter pulse signals only to Input Channels #3 and #4 of A or E combo modules, or input channel #3 of a B combo module.
- **Dual Pulse? (Y/N)** – A “Y” indicates to the flow computer there are two pulse trains coming from the flowmeter and they should be compared using the Pulse Fidelity and Integrity Checking feature. The channel assigned in the previous setting will be considered the “A” pulse train and the channel immediately following will be considered the “B” pulse train. Ensure the pulse train signals are wired accordingly.

NOTE: Use of this feature requires an E-Combo module.

- **Select Flow Direction (F/R)** – FLOWSIC600 flowmeters allow for bi-directional flow measurement. Set up the flow computer to totalize either the forward or the reverse flow on any meter run with an ultrasonic flowmeter.

NOTE: If you would like the OMNI flow computer to measure flow in both directions, you should set up two meter runs in the OMNI, one configured for forward flow and the other configured for reverse flow.
- **Flow Direction Digital Input #** – Specify which digital input channel in the OMNI will be receiving the signal indicative of the flow direction. This input signal is used for purposes of flow pulses totalizing only and not for totalizing with respect to the serial port data.
- The OMNI will use this status signal if there is a failover from the serial communications link to the pulses OR if the pulses are specified as the primary means of measurement.
- A high output digital signal from the flowmeter indicates the flow is in the forward direction whereas a low signal indicates the flow is in the reverse direction.
- If the signal indicates a direction that is different than what is configured for the Select Flow Direction setting, the OMNI will not totalize flow for the respective meter run and will set flag 2n67 to indicate a flow direction mismatch.
- **Measurement Status Digital Input #** – This input signal is used for purposes of flow pulses totalizing only and not for totalizing with respect to the serial port data. The OMNI will use this status signal if there is a failover from the serial communications link to the pulses OR if the pulses are specified as the primary means of measurement.
- A high output digital signal from the flowmeter indicates the flowmeter is in the “configuration” mode whereas a low signal indicates the flowmeter is in the “measurement” mode. Specify which digital input channel in the OMNI will be receiving the signal indicative of the measurement status.

NOTE: When the flowmeter indicates it is in the configuration mode, the OMNI will not totalize.

- **Primary Flow** – This setting instructs the OMNI flow computer to use either the pulse input channel or the SV serial communications data as the primary means of calculating flow. Options are:
 - **0** = Select Serial Data as primary flow. This means that the SV serial communications data will be the primary and the pulse input channel, if assigned, will be used as a backup means of flow calculations by the flow computer.
 - **1** = Select Pulse Input as primary flow. This means that the flow pulses received from the flowmeter will be the primary and the SV serial communications data will be used as a backup means of flow calculations by the flow computer.

Meter Run Setup Entries

The following meter run setup entries in the OMNI Flow Computer are available for the FLOWSIC600 ultrasonic flowmeter:

- **Velocity of Sound (VOS) Deviation Percent from Average** – In instances where the serial data is being used as the means of totalizing, the flow computer can verify that the average VOS calculated for all paths conforms to the VOS of each individual path. This entry is the maximum percent that any one path VOS varies from the average VOS of all the paths. The flow computer will raise an alarm if this percentage limit is exceeded.
- **AGA 10 Velocity of Sound (VOS) Deviation Percent from Average** – Only valid if AGA 10 is enabled in the OMNI flow computer. The flow computer can verify that the average VOS calculated for all FLOWSIC600 paths conforms to the AGA 10 VOS calculated by the OMNI flow computer. The flow computer will raise an alarm if this percentage limit is exceeded.
- **Flow Minutes** – Only valid if a flow pulses I/O point is assigned. The time interval can be set for comparing the flow pulses input flow with the SV communications serial link flow. If the flow deviation exceeds the Flow Deviation Percent setting (see next setting) when this comparison is made, the OMNI will switch from the primary (flow pulses) to the backup source (SV serial link) for calculating flow.

NOTE: It is recommended a minimum of 60 minutes be specified for this setting due to the fluctuating flow pulse frequency.)

- **Maximum Flow Deviation Percent** — Only valid if a flow pulses I/O point is assigned - this is the allowable percent of deviation between the calculated flow from the pulse input channel compared to the FLOWSIC600 flow data received via the OMNI SV serial port. The OMNI raises the pulse suspect alarm if the flow deviation percentage exceeds this limit and switches to the SV serial port as the primary means of totalizing.

NOTE: See the previous setting relating to Flow Minutes.

- **Maximum Meter Downtime** — Enter the maximum allowable flowmeter downtime in minutes. If communication downtime between the OMNI and the FLOWSIC600 is greater than this value, the OMNI **will not** adjust its internal totalizers to match the FLOWSIC600 totalizer increment when serial communications is reestablished. Depending upon how much time the communication link and pulses were inoperative and the amount of flow that occurred during this downtime, when communications is reestablished within the time specified in this setting, the OMNI may have to add a significant amount of flow to its totalizers. (Default = 15 minutes).

NOTE: If you do not wish the OMNI to compensate for any flowmeter downtime, specify a value of 0 for this setting.

OMNI Flow Computer Database Addresses & Index Numbers

Tables 8 thru 14 list the Modbus database addresses assigned within OMNI firmware to the FLOWSIC600 ultrasonic metering feature. These tables categorize data type.

Table 8. Meter Run Alarm Status Points – Real Time Dates

| Description | Database Address for Meter Run Number | | | |
|--------------------------------|--|------|------|------|
| | 1 | 2 | 3 | 4 |
| Loss of communication Alarm | 2154 | 2254 | 2354 | 2454 |
| Pulse Suspect Alarm | 2155 | 2255 | 2355 | 2455 |
| Flow rate deviation Alarm | 2156 | 2256 | 2356 | 2456 |
| Meter in Configuration mode | 2157 | 2257 | 2357 | 2457 |
| Meter in Reduced Accuracy mode | 2158 | 2258 | 2358 | 2458 |
| Path 1 Error | 2159 | 2259 | 2359 | 2459 |
| Path 2 Error | 2160 | 2260 | 2360 | 2460 |
| Path 3 Error | 2161 | 2261 | 2361 | 2461 |
| Path 4 Error | 2162 | 2262 | 2362 | 2462 |
| SICK EPROM Error | 2163 | 2263 | 2363 | 2463 |
| I/O Parameter Error | 2164 | 2264 | 2364 | 2464 |
| Warn I/O Range | 2165 | 2265 | 2365 | 2465 |
| DSP – fault | 2166 | 2266 | 2366 | 2466 |
| Flow Direction Mismatch | 2167 | 2267 | 2367 | 2467 |
| DSP Parameter Error | 2168 | 2268 | 2368 | 2468 |
| Path 1 AGC Deviation Alarm | 2169 | 2269 | 2369 | 2469 |
| Path 2 AGC Deviation Alarm | 2170 | 2270 | 2370 | 2470 |
| Path 3 AGC Deviation Alarm | 2171 | 2271 | 2371 | 2471 |
| Path 4 AGC Deviation Alarm | 2172 | 2272 | 2372 | 2472 |
| Path 1 SOS Deviation Warning | 2173 | 2273 | 2373 | 2473 |
| Path 2 SOS Deviation Warning | 2174 | 2274 | 2374 | 2474 |
| Path 3 SOS Deviation Warning | 2175 | 2275 | 2375 | 2475 |
| Path 4 SOS Deviation Warning | 2176 | 2276 | 2376 | 2476 |
| Path 1 - VOS Deviation Alarm | 2181 | 2281 | 2381 | 2481 |
| Path 2 - VOS Deviation Alarm | 2182 | 2282 | 2382 | 2482 |
| Path 3 - VOS Deviation Alarm | 2183 | 2283 | 2383 | 2483 |
| Path 3 SOS Deviation Warning | 2175 | 2275 | 2375 | 2475 |

Table 9. 16-Bit Integer Registers – Real Time Data

| Description | Database Address for Meter Run Number | | | |
|---|--|------|------|------|
| | 1 | 2 | 3 | 4 |
| Flow Direction Configuration (0=forward,1=reverse) | 3155 | 3255 | 3355 | 3455 |
| System Control Register | 3171 | 3271 | 3371 | 3471 |
| System Status | 3172 | 3272 | 3372 | 3472 |
| Numbers of Paths | 3173 | 3273 | 3373 | 3473 |
| Flow Meter Type | 3174 | 3274 | 3374 | 3474 |
| Valid Samples Path 1 | 3175 | 3275 | 3375 | 3475 |
| Valid Samples Path 2 | 3176 | 3276 | 3376 | 3476 |
| Valid Samples Path 3 | 3177 | 3277 | 3377 | 3477 |
| Valid Samples Path 4 | 3178 | 3278 | 3378 | 3478 |
| AGC Level Receiver 1A | 3180 | 3280 | 3380 | 3480 |
| AGC Level Receiver 1B | 3181 | 3281 | 3381 | 3481 |
| AGC Level Receiver 2A | 3182 | 3282 | 3382 | 3482 |
| AGC Level Receiver 2B | 3183 | 3283 | 3383 | 3483 |
| AGC Level Receiver 3A | 3184 | 3284 | 3384 | 3484 |
| AGC Level Receiver 3B | 3185 | 3285 | 3385 | 3485 |
| AGC Level Receiver 4A | 3186 | 3286 | 3386 | 3486 |
| AGC Level Receiver 4B | 3187 | 3287 | 3387 | 3487 |
| VBatt Level | 3188 | 3288 | 3388 | 3488 |
| Frequency Current | 3189 | 3289 | 3389 | 3489 |

Table 10. 32-Bit Integer Register – Real Time Data

| Description | Database Address for Meter Run Number | | | |
|----------------------------|--|-------|-------|-------|
| | 1 | 2 | 3 | 4 |
| Flowsic SN Device | 15524 | 15624 | 15724 | 15824 |
| Flowsic Software Version | 15525 | 15625 | 15725 | 15825 |
| Flowsic SN Analog | 15526 | 15626 | 15726 | 15826 |
| Flowsic Constants CRC | 15527 | 15627 | 15727 | 15827 |
| Flowsic Program CRC | 15528 | 15628 | 15728 | 15828 |
| Flowsic Parameter CRC | 15529 | 15629 | 15729 | 15829 |
| Flowsic Forward Volume | 15530 | 15630 | 15730 | 15830 |
| Flowsic Fwd Volume Error | 15531 | 15631 | 15731 | 15831 |
| Flowsic Reverse Volume | 15532 | 15632 | 15732 | 15832 |
| Flowsic Rev Volume Error | 15533 | 15633 | 15733 | 15833 |
| Flowsic Counter Resolution | 15534 | 15634 | 15734 | 15834 |
| Flowsic Response Delay | 15535 | 15635 | 15735 | 15835 |

Table 11. 32-Bit IEEE Floating Points – Real Time Data

| Description | Database Address for Meter Run Number | | | | Description | Database Address for Meter Run Number | | | |
|---|--|-------|-------|-------|---|--|-------|-------|-------|
| | 1 | 2 | 3 | 4 | | 1 | 2 | 3 | 4 |
| Serial Gross flow during Flow Minutes period | 17141 | 17151 | 17161 | 17171 | Path 1 Velocity of Sound | 17527 | 17627 | 17727 | 17827 |
| Pulses Gross flow during Flow Minutes period | 17142 | 17152 | 17162 | 17172 | Path 2 Velocity of Sound | 17528 | 17628 | 17728 | 17828 |
| Calculated Flow Dev % | 17143 | 17153 | 17163 | 17173 | Path 3 Velocity of Sound | 17529 | 17629 | 17729 | 17829 |
| Max flow dev (%) allowed | 17513 | 17613 | 17713 | 17813 | Path 4 Velocity of Sound | 17530 | 17630 | 17730 | 17830 |
| Total increment from serial link (2 nd to last read) | 17213 | 17217 | 17221 | 17225 | Path 1 Gas Velocity | 17533 | 17633 | 17733 | 17833 |
| Total increment from serial link (last read) | 17214 | 17218 | 17222 | 17226 | Path 2 Gas Velocity | 17534 | 17634 | 17734 | 17834 |
| Total from pulse input | 17215 | 17219 | 17223 | 17227 | Path 3 Gas Velocity | 17535 | 17635 | 17735 | 17835 |
| Dev % between serial & pulse | 17216 | 17220 | 17224 | 17228 | Path 4 Gas Velocity | 17536 | 17636 | 17736 | 17836 |
| *Max VOS dev (%) allowed | 17516 | 17616 | 17716 | 17816 | Volume Flowrate – Line | 17525 | 17625 | 17725 | 17825 |
| Avg VOS – All Paths | 17521 | 17621 | 17721 | 17821 | Volume Flowrate - Base | 17526 | 17626 | 17726 | 17826 |
| Avg Gas Velocity – All Paths | 17522 | 17622 | 17722 | 17822 | **Max Allowed VOS Dev % (OMNI v23 firmware) | 17518 | 17618 | 17718 | 17818 |
| SICK Press – Absolute BarA | 17523 | 17623 | 17723 | 17823 | **Max Allowed VOS Dev % (OMNI v27 firmware) | 17599 | 17699 | 17799 | 17899 |
| SICK Temperature - Kelvin | 17524 | 17624 | 17724 | 17824 | ***OMNI Calculated AGA10 VOS in m/s (OMNI v23 & 27 firmware) | 18524 | 18624 | 18724 | 18824 |
| SICK K-Factor | 17538 | 17638 | 17738 | 17838 | ***OMNI Calculated AGA10 VOS in ft/s (OMNI v23 & 27 firmware) | 18532 | 18632 | 18732 | 18832 |
| Temperature | 7105 | 7205 | 7305 | 7405 | | | | | |
| Pressure | 7106 | 7206 | 7306 | 7406 | | | | | |

* The VOS of each individual path is compared against the composite VOS in the SICK FLOWSIC600 and an alarm is raised by the OMNI if this percentage limit is exceeded.

** Applicable only if AGA 10 is enabled in the OMNI. This is the result of the comparison between the SICK FLOWSIC600 composite VOS versus the OMNI calculated AGA 10 VOS. The OMNI raises an alarm if this percentage limit is exceeded.

*** Applicable only if AGA 10 is enabled in the OMNI.

**Table 12. 32-Bit IEEE Floating Pints Previous Hour's Average Data
32-Bit IEEE Floating Points Previous Day's Average Data**

| 32-bit IEEE Floating Points Previous Hour's Average Data | | | | | 32-bit IEEE Floating Points Previous Day's Average Data | | | | |
|--|---------------------------------------|-------|-------|-------|---|---------------------------------------|-------|-------|-------|
| Description | Database Address for Meter Run Number | | | | Description | Database Address for Meter Run Number | | | |
| | 1 | 2 | 3 | 4 | | 1 | 2 | 3 | 4 |
| Valid Sample Path 1 | 17539 | 17639 | 17739 | 17839 | Valid Sample Path 1 | 17569 | 17669 | 17769 | 17869 |
| Valid Sample Path 2 | 17540 | 17640 | 17740 | 17840 | Valid Sample Path 2 | 17570 | 17670 | 17770 | 17870 |
| Valid Sample Path 3 | 17541 | 17641 | 17741 | 17841 | Valid Sample Path 3 | 17571 | 17671 | 17771 | 17871 |
| Valid Sample Path 4 | 17542 | 17642 | 17742 | 17842 | Valid Sample Path 4 | 17572 | 17672 | 17772 | 17872 |
| AGC Level Receiver 1A | 17543 | 17643 | 17743 | 17843 | AGC Level Receiver 1A | 17574 | 17674 | 17774 | 17874 |
| AGC Level Receiver 1B | 17544 | 17644 | 17744 | 17844 | AGC Level Receiver 1B | 17575 | 17675 | 17775 | 17875 |
| AGC Level Receiver 2A | 17545 | 17645 | 17745 | 17845 | AGC Level Receiver 2A | 17576 | 17676 | 17776 | 17876 |
| AGC Level Receiver 2B | 17546 | 17646 | 17746 | 17846 | AGC Level Receiver 2B | 17577 | 17677 | 17777 | 17877 |
| AGC Level Receiver 3A | 17547 | 17647 | 17747 | 17847 | AGC Level Receiver 3A | 17578 | 17678 | 17778 | 17878 |
| AGC Level Receiver 3B | 17548 | 17648 | 17748 | 17848 | AGC Level Receiver 3B | 17579 | 17679 | 17779 | 17879 |
| AGC Level Receiver 4A | 17549 | 17649 | 17749 | 17849 | AGC Level Receiver 4A | 17580 | 17680 | 17780 | 17880 |
| AGC Level Receiver 4B | 17550 | 17650 | 17750 | 17850 | AGC Level Receiver 4B | 17581 | 17681 | 17781 | 17881 |
| Path 1 Gas velocity | 17553 | 17653 | 17753 | 17853 | Path 1 Gas velocity | 17584 | 17684 | 17784 | 17884 |
| Path 2 Gas velocity | 17554 | 17654 | 17754 | 17854 | Path 2 Gas velocity | 17585 | 17685 | 17785 | 17885 |
| Path 3 Gas velocity | 17555 | 17655 | 17755 | 17855 | Path 3 Gas velocity | 17586 | 17686 | 17786 | 17886 |
| Path 4 Gas velocity | 17556 | 17656 | 17756 | 17856 | Path 4 Gas velocity | 17587 | 17687 | 17787 | 17887 |
| Path 1 Velocity of Sound | 17561 | 17661 | 17761 | 17861 | Path 1 Velocity of Sound | 17592 | 17692 | 17792 | 17892 |
| Path 2 Velocity of Sound | 17562 | 17662 | 17762 | 17862 | Path 2 Velocity of Sound | 17593 | 17693 | 17793 | 17893 |
| Path 3 Velocity of Sound | 17563 | 17663 | 17763 | 17863 | Path 3 Velocity of Sound | 17594 | 17694 | 17794 | 17894 |
| Path 4 Velocity of Sound | 17564 | 17664 | 17764 | 17864 | Path 4 Velocity of Sound | 17595 | 17695 | 17795 | 17895 |

Table 13. Flow Computer Configuration Data – Miscellaneous Meter Run Configuration

| Description | Database Address for Meter Run Number | | | | Description | Database Address for Meter Run Number | | | |
|--------------------------------------|---------------------------------------|-------|-------|-------|--|---------------------------------------|-------|-------|-------|
| | 1 | 2 | 3 | 4 | | 1 | 2 | 3 | 4 |
| Flow pulse I/O point # | 13001 | 13014 | 13027 | 13040 | Flow Direction Digital Input # | 3162 | 3262 | 3362 | 3462 |
| Flowmeter device type | 3108 | 3208 | 3308 | 3408 | Meter Mode Digital Input # 0=Measurement 1=Config | 3163 | 3263 | 3363 | 3463 |
| SV module port # assigned | 3153 | 3253 | 3353 | 3453 | | | | | |
| FLOWSIC600 Modbus ID | 3154 | 3254 | 3354 | 3454 | Delay Retry Seconds | 13445 | 13446 | 13447 | 13448 |
| Flow direction (0=frwd, 1=rvrs) | 3155 | 3255 | 3355 | 3455 | | | | | |
| SICK Retry # | 3156 | 3256 | 3356 | 3456 | | | | | |
| Primary Flow (0=Serial, 1=Pulses) | 3157 | 3257 | 3357 | 3457 | | | | | |

Table 14. Flow Computer Configuration Data – Meter Run Setup

| Description | Database Address for Meter Run Number | | | | Description | Database Address for Meter Run Number | | | |
|--|---------------------------------------|-------|-------|-------|---|---------------------------------------|-------|-------|-------|
| | 1 | 2 | 3 | 4 | | 1 | 2 | 3 | 4 |
| Meter maximum downtime (minutes) | 3116 | 3216 | 3316 | 3416 | *VOS deviation (%) | 17516 | 17616 | 17716 | 17816 |
| | | | | | **Max Allowed VOS Dev % (OMNI v23 firmware) | 17518 | 17618 | 17718 | 17818 |
| Flow Compare Interval Time – (minutes) Serial to Pulses flow compared | 3135 | 3235 | 3335 | 3435 | **Max Allowed VOS Dev % (OMNI v27 firmware) | 17599 | 17699 | 17799 | 17899 |
| Maximum flow deviation (%) | 17513 | 17613 | 17713 | 17813 | K-factor from SICK UFM | 17538 | 17638 | 17738 | 17838 |

* The VOS of each individual path is compared against the composite VOS in the SICK FLOWSIC600 and an alarm is raised by the OMNI if this percentage limit is exceeded.

**Applicable only if AGA10 is enabled in the OMNI. This is the result of the comparison between the SICK FLOWSIC600 Composite VOS versus the OMNI calculated AGA10 VOS. The OMNI raises an alarm if this percentage limit is exceeded.

OMNI Flow Computer User Displays

SV Module Serial Communications Port

You can view live data received via RS-485 communications on the flow computer front panel LCD display only if a SV port is used to input the RS-485 interface from the FLOWSIC600 flowmeter. To view this data, press **[Setup] [n] [Display]** on the OMNI front panel keypad (where “n” equals the SV port number 1 to 4, you want to display), when in the Display Mode.

Figure 4 data displays assume that when you have a version 23 firmware OMNI, the FLOWSIC600 flowmeter will be configured for Imperial Units and when you have a version 27 firmware OMNI, the FLOWSIC600 flowmeter will be configured for Metric Units:

OMNI Version 23 Firmware

| | |
|---------------------|-------|
| SV Portn FLOWSIC600 | |
| Meter Type | xxx |
| System Reg | xxxx |
| SystemStatus | xxxx |
| Path1 Status | x |
| Path2 Status | x |
| Path3 Status | x |
| Path4 Status | x |
| Path1 Sample | x |
| Path2 Sample | x |
| Path3 Sample | x |
| Path4 Sample | x |
| Path 1A AGC | xx |
| Path 1B AGC | xx |
| Path 2A AGC | xx |
| Path 2B AGC | xx |
| Path 3A AGC | xx |
| Path 3B AGC | xx |
| Path 4A AGC | xx |
| Path 4B AGC | xx |
| VBatt Level | xxxxx |
| Freq Current | xxxxx |
| SN Device | xxx |

OMNI Version 27 Firmware

| | |
|---------------------|-------|
| SV Portn FLOWSIC600 | |
| Meter Type | xxx |
| System Reg | xxxx |
| SystemStatus | xxxxx |
| Path1 Status | x |
| Path2 Status | x |
| Path3 Status | x |
| Path4 Status | x |
| Path1 Sample | x |
| Path2 Sample | x |
| Path3 Sample | x |
| Path4 Sample | x |
| Path 1A AGC | xx |
| Path 1B AGC | xx |
| Path 2A AGC | xx |
| Path 2B AGC | xx |
| Path 3A AGC | xx |
| Path 3B AGC | xx |
| Path 4A AGC | xx |
| Path 4B AGC | xx |
| VBatt Level | xxxxx |
| Freq Current | xxxx |
| SN Device | xxx |

| | | | |
|------------------------|------------|------------------------|------------|
| SW Version | xxxx | SW Version | xxxx |
| SN Analog | xxx | SN Analog | xxx |
| Constants CRC | xxxx | Constants CRC | xxxx |
| Program CRC | xxxx | Program CRC | xxxx |
| Parameter CRC | xxxx | Parameter CRC | xxxx |
| Fwd Vol | xxxxxx.x | Fwd Vol | xxxxxx.x |
| F.VolErr | xxxx.x | F.VolErr | xxxx.x |
| Rev Vol | xxx.x | Rev Vol | xxx.x |
| R.VolErr | .x | R.VolErr | .x |
| CtResolution | xxx | CtResolution | xxx |
| ResponseDely | x | ResponseDely | x |
| Continued (version 23) | | Continued (version 27) | |
| FwRateLn | xxxx.xxx | FwRateLn | xxxx.xxx |
| FwRateBs | .xxx | FwRateBs | .xxx |
| Avg.VOS | xxxx.xxxxx | Avg.VOS | xxxx.xxxxx |
| Avg Vel | xx.xxxxx | Avg Vel | xx.xxxxx |
| VOS P1 | xxxx.xxxxx | VOS P1 | xxxx.xxxxx |
| VOS P2 | xxx.xxxxx | VOS P2 | xxxx.xxxxx |
| VOS P3 | xxx.xxxxx | VOS P3 | xxxx.xxxxx |
| VOS P4 | xx.xxxxx | VOS P4 | xxxx.xxxxx |
| Vel P1 | xx.xxxxx | Vel P1 | xx.xxxxx |
| Vel P2 | xx.xxxxx | Vel P2 | xx.xxxxx |
| Vel P3 | xx.xxxxx | Vel P3 | xx.xxxxx |
| Vel P4 | xx.xxxxx | Vel P4 | xx.xxxxx |
| SNR 1A | xx.xxx | SNR 1A | xx.xxx |
| SNR 1B | xx.xxx | SNR 1B | xx.xxx |
| SNR 2A | xx.xxx | SNR 2A | xx.xxx |
| SNR 2B | xx.xxx | SNR 2B | xx.xxx |
| SNR 3A | xx.xxx | SNR 3A | xx.xxx |
| SNR 3B | xx.xxx | SNR 3B | xx.xxx |
| SNR 4A | xx.xxx | SNR 4A | xx.xxx |
| SNR 4B | xx.xxx | SNR 4B | xx.xxx |
| Temp K | xxx.xx | Temp K | xxx.xx |
| P. (abs) | xxx.xxx | P. (abs) | xxx.xxx |
| RealGasFcx | .xxxxxx | RealGasFc | x.xxxxxx |
| Temp Base K | xxx.xxx | Temp Base K | xxx.xxx |
| P.Base | xx.xxxxx | P.Base | xx.xxxxx |
| RealFcBas | x.xxxxxx | RealFcBas | x.xxxxxx |
| MFp/unit | xxx.xxx | MFp/unit | xxx.xxx |
| LowCutOff | xx.xxx | LowCutOff | xx.xxx |
| AdjFcFwd | x.xxxxxx | AdjFcFwd | x.xxxxxx |
| AdjFcRev | x.xxxxxx | AdjFcRev | x.xxxxxx |
| ZeroOffset | .xxxx | ZeroOffset | .xxxx |
| Temp Fix | xxx.xxx | Temp Fix | xx.xxx |
| PressureFix | xx.xxx | PressureFix | xx.xxx |
| CompressFix | x.xxxxx | CompressFix | x.xxxxx |

Figure 4. OMNI Versions 23 and 27 Firmware

Meter Run Data

To view the meter run data on the flow computer LCD display, press **[Meter] [n] [Display]** on the OMNI front panel keypad (where “n” equals the meter run number, 1 to 4, you want to display), when in the Display Mode. Figure 5 data will display:

OMNI Version 23 Firmware

| | |
|----------|------------|
| METER #n | FLAWSIC600 |
| VEL ft/s | xx.xxxxx |
| KF P/ft3 | xxx.xxx |
| Flowft3h | xxxx.xx |
| VOS ft/s | xxxx.xxxxx |
| Fwd Vol | xxxxxx.x |
| Rev Vol | xxx.x |
| P. psia | xxx.xx |
| T. Deg.K | xxx.xx |
| GasVelP1 | xx.xxxxx |
| GasVelP2 | xx.xxxxx |
| GasVelP3 | xx.xxxxx |
| GasVelP4 | xx.xxxxx |
| VOS P1 | xxxx.xxxxx |
| VOS P2 | xxxx.xxxxx |
| VOS P3 | xxxx.xxxxx |
| VOS P4 | xxxx.xxxxx |

OMNI Version 27 Firmware

| | |
|----------|------------|
| METER #n | FLAWSIC600 |
| VEL m/s | xx.xxxxx |
| KF P/m3 | xxx.xxx |
| FlowM3/h | xxxx.xx |
| VOS m/s | xx.xxxxx |
| Fwd Vol | xxxxxx.x |
| Rev Vol | xxx.x |
| P. bara | xxx.xx |
| T. Deg.K | xxx.xx |
| GasVelP1 | xx.xxxxx |
| GasVelP2 | xx.xxxxx |
| GasVelP3 | xx.xxxxx |
| GasVelP4 | xx.xxxxx |
| VOS P1 | xxxx.xxxxx |
| VOS P2 | xxxx.xxxxx |
| VOS P3 | xxxx.xxxxx |
| VOS P4 | xxxx.xxxxx |

Figure 5. Meter Run OMNI Versions 23 and 27 Firmware

This page left intentionally blank.

DOCUMENT REVISION HISTORY

DOCUMENT INITIAL RELEASE DATE..... 21-April-2006

| <u>REVISION</u> | <u>DATE</u> | <u>PURPOSE / CHANGE REQUEST</u> |
|-----------------|---------------|---|
| A | 21-April-2006 | Maintained on the web - Initial release |
| B | 09-April-2009 | DCR 090112 |
| C | 21-June-2010 | DCR 100080 |